

# SION

## FINISH OPTIONS



## AVAILABLE DOOR WIDTHS



Doors can be supplied in any width and height.  
More details can be found on page 48

## EXTRA CHARGE

aluminium frame (only THERMO 78 and THERMO 64)

door width: 100

non-standard width in the range of 770–1210 mm (Sc on page 48)

taller doors up to 2480 mm (Hc on page 48)

doors shortened to a height of 1800 mm (Hc on page 48)

RC2 glazing unit

two-way glass

the specific list of options available for an extra charge can be found on page 51



SION 1, horizontal natural oak, LABEL DIAMOND GLASS  
K35 door pull, length: 180 cm



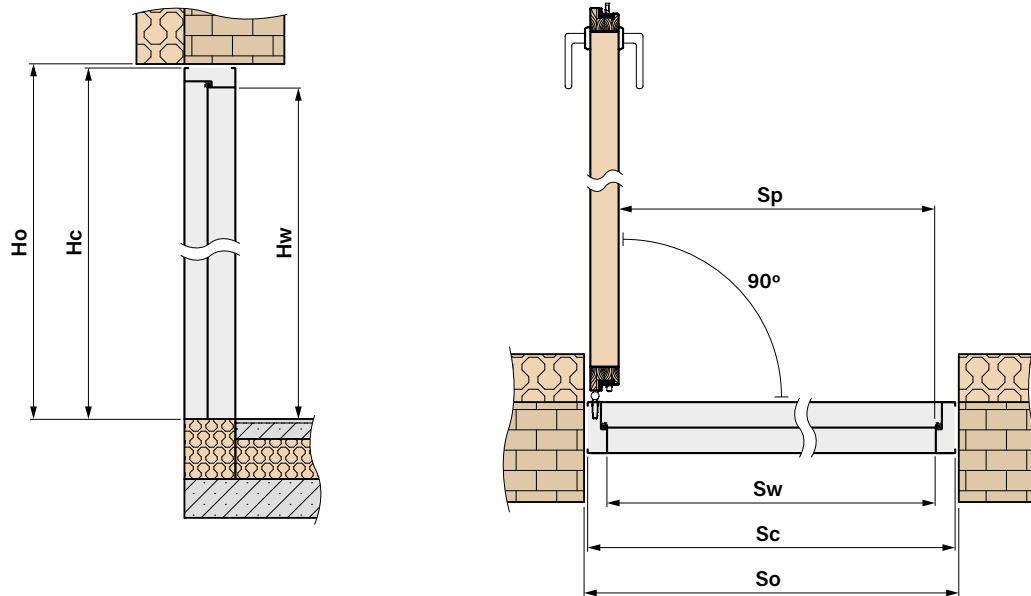
SION 1



SION 2

<sup>1)</sup> available for an extra charge

# TECHNICAL SPECIFICATIONS



## INDIVIDUAL SIZES OF DOORS WITH THE FRAME



### AVAILABLE WIDTHS Sc [mm]

in the range from **770 mm** to **1210 mm** at 10-mm intervals<sup>1)</sup>



### AVAILABLE HEIGHTS Hc [mm]

in the range from **1800 mm** to **2480 mm** at 10-mm intervals<sup>1)</sup>

<sup>1)</sup> Based on the standard Sc and Hc dimension for the particular technology and reduced or increased by 10 mm. The final dimension must be within the indicated width and height ranges.

## BASIC DOOR SIZES



### THERMO HOT 88

#### ALUMINIUM FRAME

Width	Wall opening width	Wall opening height	Total frame width	Total frame height	Clear passage	Height inside the frame	Clear width inside the frame
	So	Ho	Sc	Hc	Sp	Hw	Sw
80N	957	2114	937	2104	756	2002	779
80	1007	2114	987	2104	806	2002	829
90N	1057	2114	1037	2104	856	2002	879
90	1107	2114	1087	2104	906	2002	929
100	1207	2114	1187	2104	1006	2002	1029



### THERMO HOT 78

#### ALUMINIUM FRAME

Width	Wall opening width	Wall opening height	Total frame width	Total frame height	Clear passage	Height inside the frame	Clear width inside the frame
	So	Ho	Sc	Hc	Sp	Hw	Sw
80N	947	2114	927	2104	756	2002	769
80	997	2114	977	2104	806	2002	819
90N	1047	2114	1027	2104	856	2002	869
90	1097	2114	1077	2104	906	2002	919
100	1197	2114	1177	2104	1006	2002	1019

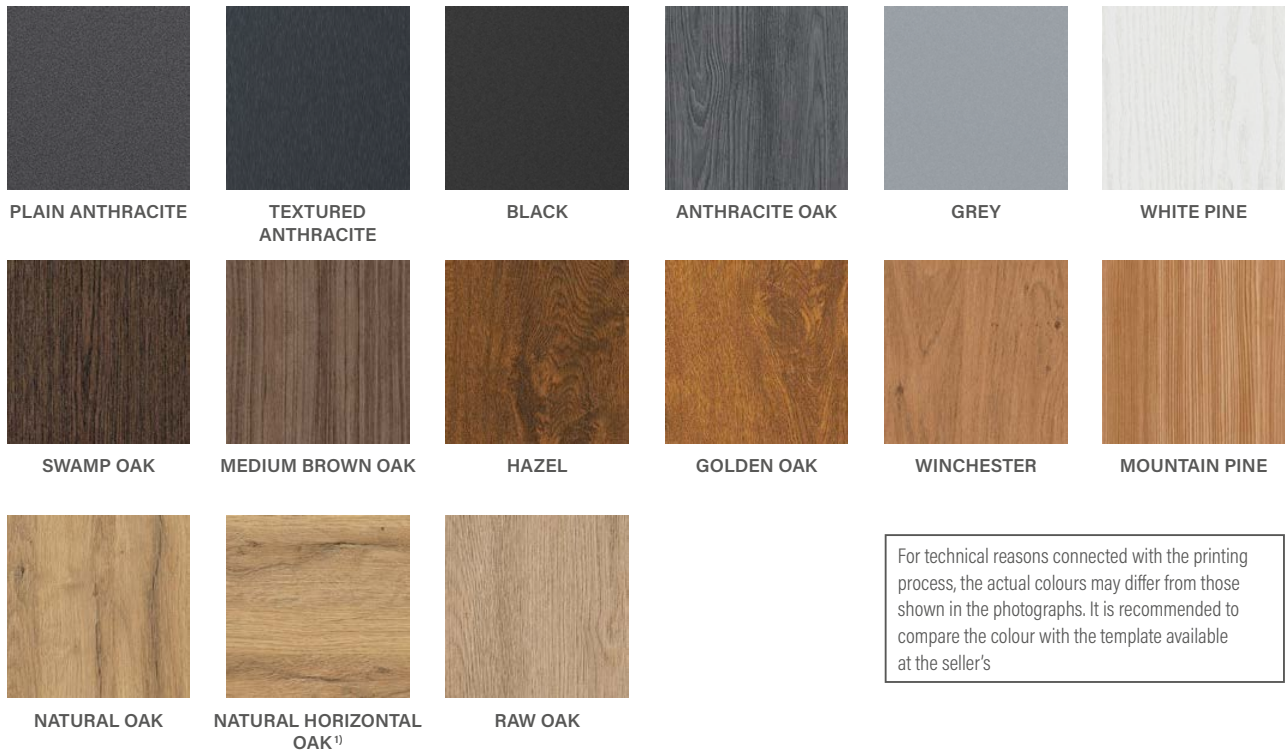
# DOOR SKIN

Our doors are made of steel protected with PVC skin. Pick the right colour to make sure your door becomes a noticeable feature of your household.

## PVC SKIN

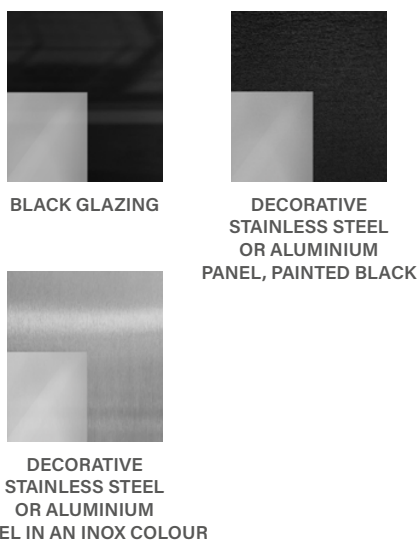
This product is dedicated to exterior doors. PVC skin is highly resistant to variable weather conditions, UV radiation and mechanical damage. The texture is adapted to the decorative motif to create a product of high aesthetic qualities.

**5** years' **WARRANTY FOR THE SKIN**

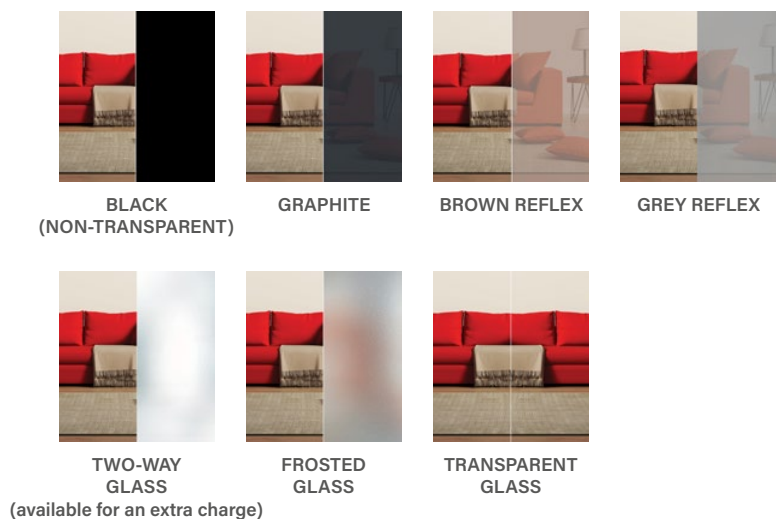


For technical reasons connected with the printing process, the actual colours may differ from those shown in the photographs. It is recommended to compare the colour with the template available at the seller's

## FRAMES



## GLAZING



<sup>1)</sup> The NATURAL HORIZONTAL OAK skin is used only on the door. The frame is available with the NATURAL OAK skin.